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# MOS INTEGRATED CIRCUIT $\mu$ PD16803

## MONOLITHIC DUAL H BRIDGE DRIVER CIRCUIT

#### **DESCRIPTION**

The  $\mu$ PD16803 is a monolithic dual H bridge driver circuit which uses N-channel power MOS FETs in its driver stage. By employing the power MOS FETs for the output stage, this driver circuit has a substantially improved saturation voltage and power consumption as compared with conventional driver circuits that use bipolar transistors.

In addition, the drive current can be adjusted by an external resistor in a power-saving mode.

The  $\mu$ PD16803 is therefore ideal as the driver circuit of the 2-phase excitation, bipolar-driven stepping motor for the head actuator of an FDD.

#### **FEATURES**

Low ON resistance (sum of ON resistors of top and bottom transistors)

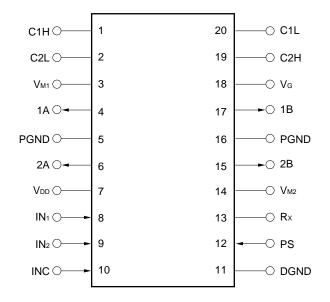
 $Ron1 = 1.5 \Omega TYP. (VM = 5.0 V)$  $Ron2 = 2.0 \Omega TYP. (VM = 12.0 V)$ 

Low current consumption: IDD = 0.4 mA TYP.

· Stop mode function that turns OFF all output transistors

Compact surface mount package: 20-pin plastic SOP (300 mil)

#### PIN CONFIGURATION (Top View)

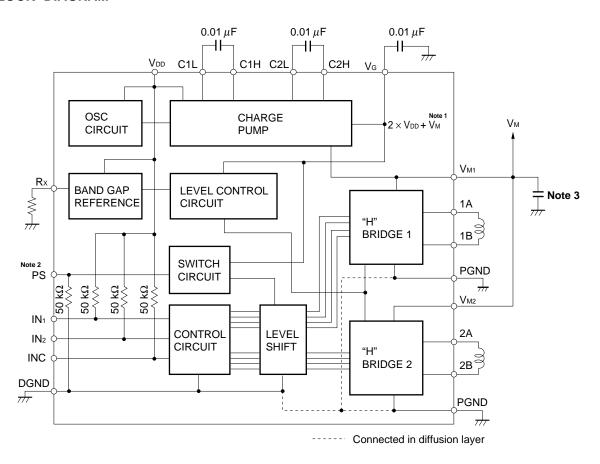




#### ORDERING INFORMATION

Part Number	Package		
μPD16803GS	20-pin plastic SOP (300 mil)		

#### **BLOCK DIAGRAM**



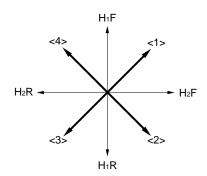
Notes 1.  $3 \times V_{DD}$  where  $V_{M} \leq V_{DD}$ 

- 2. The power-saving mode is set when the PS pin goes high. In this mode, the voltage of the charge pump circuit is lowered and the ON resistance of the H bridge driver transistor increases, limiting the current. In the power-saving mode, the motor cannot turn.
- 3. It is recommended to connect an external capacitor of 0.22  $\mu$ F or more between V<sub>M</sub> and GND to stabilize the operation.

2

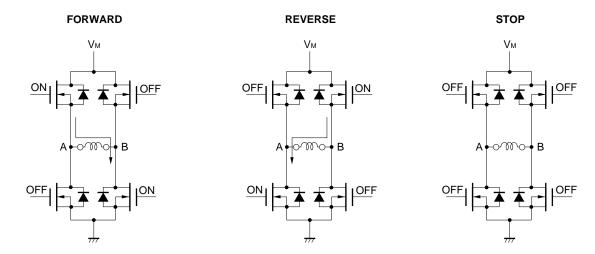
## **FUNCTION TABLE**

Excitation Direction	INC	IN <sub>1</sub>	IN <sub>2</sub>	H₁	H <sub>2</sub>
<1>	Н	Н	Н	F	F
<2>	Н	L	Н	R	F
<3>	Н	L	L	R	R
<4>	Н	Н	L	F	R
_	L	×	×	Stop	



F: Forward R: Reverse

For the excitation waveform timing chart, refer to **APPLICATION EXAMPLE**.



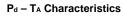


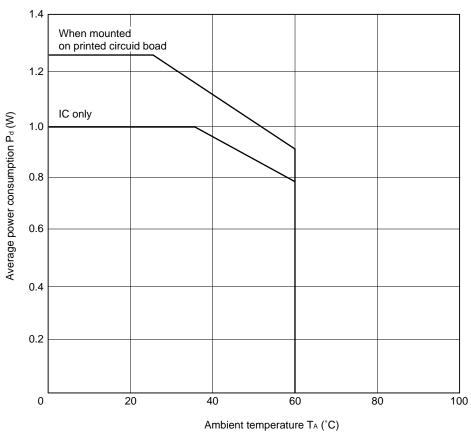
## ABSOLUTE MAXIMUM RATINGS (T<sub>A</sub> = 25 $^{\circ}$ C)

Parameter	Symbol	Rating	Unit
Supply voltage (motor block)	Vм	-0.5 to +15	V
Supply voltage (control block)	V <sub>DD</sub>	−0.5 to +7	V
Power consumption	P <sub>d1</sub>	1.0Note 1	W
	P <sub>d2</sub>	1.25 <sup>Note 2</sup>	
Instantaneous H bridge driver current	I₀ (pulse)	±1.0Note 2, 3	А
Input voltage	Vin	-0.5 to V <sub>DD</sub> + 0.5	V
Operating temperature range	TA	0 to 60	°C
Operation junction temperature	T <sub>jMAX</sub> .	150	°C
Storage temperature range	Tstg	-55 to +125	°C

## Notes 1. IC only

- **2.** When mounted on a printed circuit board  $(100 \times 100 \times 1 \text{ mm}, \text{ glass epoxy})$
- **3.**  $t \le 5 \text{ ms, Duty} \le 40 \%$







#### RECOMMENDED OPERATING CONDITIONS

Parameter	Symbol	MIN.	TYP.	MAX.	Unit
Supply voltage (motor block)	Vм	4.0	5.0	13.2	V
Supply voltage (control block)	V <sub>DD</sub>	4.0	5.0	6.0	٧
Rx pin connection resistance	Rx	2			kΩ
H bridge driver current <sup>Note</sup>	Idr			±380	mA
Charge pump capacitance	C <sub>1</sub> to C <sub>3</sub>	5		20	nF
Operating temperature	TA	0		60	°C

**Note** When mounted on a printed circuit board ( $100 \times 100 \times 1$  mm, glass epoxy)

## ELECTRICAL SPECIFICATIONS (Within recommended operating conditions unless otherwise specified)

Parameter	Symbol	Conditions		MIN.	TYP.	MAX.	Unit
OFF V <sub>M</sub> pin current	Ім	INC pin lowNote 1	V <sub>M</sub> = 6.0 V V <sub>DD</sub> = 6.0 V			1.0	μΑ
			V <sub>M</sub> = 13.2 V V <sub>DD</sub> = 6.0 V			1.0	mA
V <sub>DD</sub> pin current	loo	No	te 2		0.4	1.0	mA
IN <sub>1</sub> , IN <sub>2</sub> , INC pin high-level	I <sub>IH1</sub>	T <sub>A</sub> = 25 °C, V <sub>IN</sub> =	TA = 25 °C, VIN = VDD			1.0	μΑ
input current		0 ≤ T <sub>A</sub> ≤ 60 °C, V	IN = VDD			2.0	
IN <sub>1</sub> , IN <sub>2</sub> , INC pin low-level input	I <sub>IL1</sub>	T <sub>A</sub> = 25 °C, V <sub>IN</sub> =	0 V			-0.15	mA
current		0 ≤ T <sub>A</sub> ≤ 60 °C, V	in = 0 V			-0.2	
PS pin high-level input current	I <sub>IH2</sub>	T <sub>A</sub> = 25 °C, V <sub>IN</sub> =	V <sub>DD</sub>			0.15	mA
		0 ≤ T <sub>A</sub> ≤ 60 °C, V	IN = VDD			0.2	
PS pin low-level input current	I <sub>IL2</sub>	T <sub>A</sub> = 25 °C, V <sub>IN</sub> =	T <sub>A</sub> = 25 °C, V <sub>IN</sub> = 0 V			-1.0	μΑ
		0 ≤ T <sub>A</sub> ≤ 60 °C, V	in = 0 V			-2.0	
IN <sub>1</sub> , IN <sub>2</sub> , INC pin input pull-up	RINU	T <sub>A</sub> = 25 °C		35	50	65	kΩ
resistance		0 ≤ T <sub>A</sub> ≤ 60 °C		25		75	
PS pin input pull-down resistance	RIND	T <sub>A</sub> = 25 °C		35	50	65	kΩ
		0 ≤ T <sub>A</sub> ≤ 60 °C		25		75	
Control pin high-level input voltage	ViH					V <sub>DD</sub> + 0.3	V
Control pin low-level input voltage	VIL			-0.3		0.8	V
H bridge circuit ON	Ron1	V <sub>DD</sub> = 5 V, V <sub>M</sub> = 5	V <sub>DD</sub> = 5 V, V <sub>M</sub> = 5 V		1.5	3.0	Ω
resistance <sup>Note 3</sup>	Ron2	VDD = 5 V, VM = 1	V <sub>DD</sub> = 5 V, V <sub>M</sub> = 12 V		2.0	4.0	
Ron relative accuracy	$\DeltaR$ on	Excitation direction <2>, <4>Note 4				±5	%
		Excitation direction	n <1>, <3>			±10	
Vx voltage in power-saving mode Note 5	Vx	$V_{DD} = V_M = 5 \text{ V}, \text{ Rx} = 50 \text{ k}\Omega$			2.5		V
Vx relative accuracy in	ΔVx	Excitation direction <2>, <4>Note 4				±5	%
power-saving mode		Excitation direction	Excitation direction <1>, <3>			±5	
Charge pump circuit (V <sub>G</sub> ) turn ON time	Tong	V <sub>DD</sub> = 5 V, V <sub>M</sub> = 5 V			0.3	2	ms
H bridge circuit turn ON time	Tonh	$C_1 = C_2 = C_3 = 10$	C <sub>1</sub> = C <sub>2</sub> = C <sub>3</sub> = 10 nF			5	μs
H bridge circuit turn OFF time	Тоғғн	R <sub>M</sub> = 20 Ω				5	μs

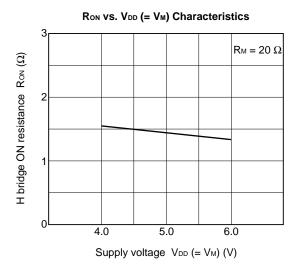
**Notes 1.** When  $V_{DD} < V_{M}$ , a current (I<sub>M1</sub>) always flow from the V<sub>M1</sub> pin to the charge pump circuit because a gate voltage  $(2 \times V_{DD} + V_{M})$  is generated.

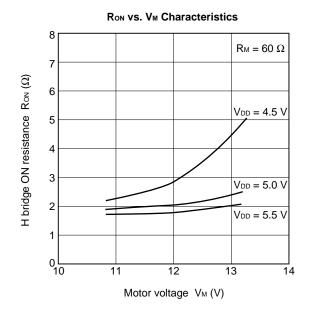
- **2.** When  $IN_1 = IN_2 = INC = "H"$ , PS = "L"
- 3. Sum of ON resistances of top and bottom transistors
- 4. For the excitation direction, refer to FUNCTION TABLE.
- **5.** Vx is a voltage at point A (FORWARD) or B (REVERSE) of the H bridge in Function Table.

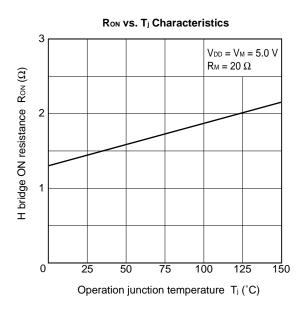
5

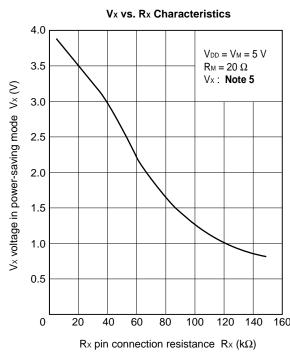


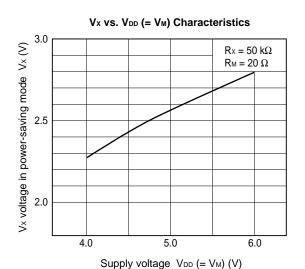
#### **CHARACTERISTIC CURVES**







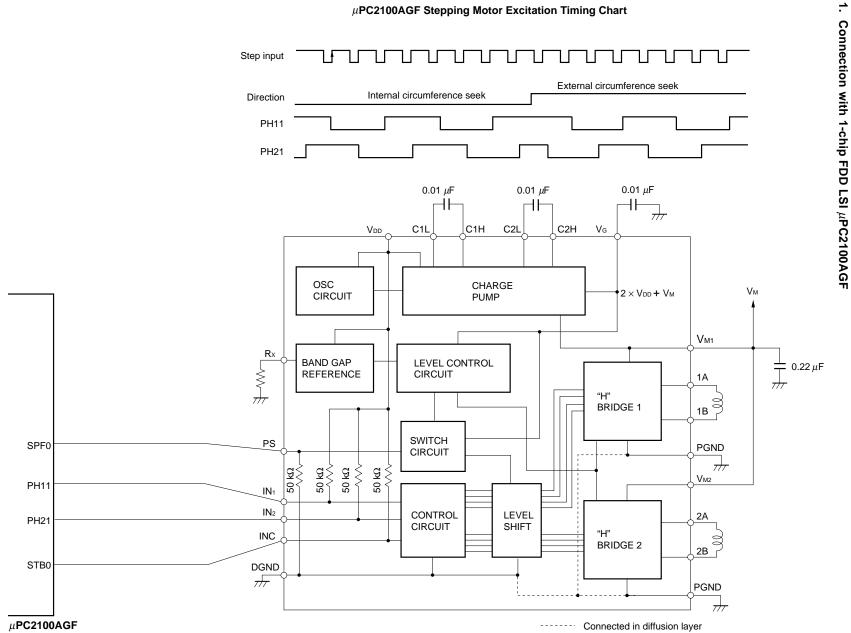




APPLICATION CIRCUIT

EXAMPLE

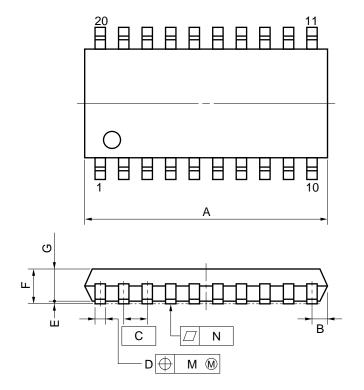
## $\mu$ PC2100AGF Stepping Motor Excitation Timing Chart



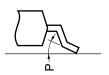
Connected in diffusion layer

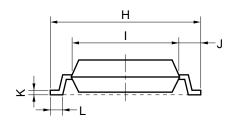
 $\mu$ PC2100AGF

## 20 PIN PLASTIC SOP (300 mil)



detail of lead end





## NOTE

Each lead centerline is located within 0.12 mm (0.005 inch) of its true position (T.P.) at maximum material condition.

ITEM	MILLIMETERS	INCHES
Α	13.00 MAX.	0.512 MAX.
В	0.78 MAX.	0.031 MAX.
С	1.27 (T.P.)	0.050 (T.P.)
D	$0.40^{+0.10}_{-0.05}$	$0.016^{+0.004}_{-0.003}$
Е	0.1±0.1	0.004±0.004
F	1.8 MAX.	0.071 MAX.
G	1.55	0.061
Н	7.7±0.3	0.303±0.012
- 1	5.6	0.220
J	1.1	0.043
K	$0.20^{+0.10}_{-0.05}$	$0.008^{+0.004}_{-0.002}$
L	0.6±0.2	$0.024^{+0.008}_{-0.009}$
М	0.12	0.005
N	0.10	0.004
Р	3°+7° -3°	3°+7° -3°
	o −3°	° −3°

P20GM-50-300B, C-4



#### RECOMMENDED SOLDERING CONDITIONS

It is recommended to solder this product under the conditions described below.

For soldering methods and conditions other than those listed below, consult NEC.

## Surface mount type

For the details of the recommended soldering conditions of this type, refer to **Semiconductor Device Mounting Technology Manual (C10535E)**.

Soldering Method	Soldering Conditions	Symbol of Recommended Soldering
Infrared reflow	Peak package temperature: 230 °C, Time: 30 seconds MAX. (210 °C MIN.), Number of times: 1, Number of days: None <sup>Note</sup>	IR30-00
VPS	Peak package temperature: 215 °C, Time: 40 seconds MAX. (200 °C MIN.), Number of times: 1, Number of days: None <sup>Note</sup>	VP15-00
Wave soldering	Solder bath temperature: 260 °C MAX., Time: 10 seconds MAX., Number of times: 1, Number of days: None <sup>Note</sup>	WS60-00
Partial heating	Pin temperature: 300 °C MAX., Time: 10 seconds MAX., Number of days: None <sup>Note</sup>	-

Note The number of storage days at 25 °C, 65 % RH after the dry pack has been opened

Caution Do not use two or more soldering methods in combination (except partial heating).

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[MEMO]

[MEMO]

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Special: Transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, safety equipment and medical equipment (not specifically designed for life support)

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M4 96.5